

Examiner's Copy

AN 122:296225 HCA
TI **Steel** sheet for thinned and deep-drawable food **cans**
and its manufacture
IN Sato, Daizo; Nishama, Shigeyoshi; Fukuyama, Satoshi
PA Toyo Kohan Co Ltd, Japan
SO Jpn. Kokai Tokkyo Koho, 6 pp.
CODEN: JKXXAF

DT Patent
LA Japanese

FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	JP 07034194	A2	19950203	JP 1993-197827	19930714
AB	The hot rolled sheet contg. C 0.01-0.08, Si .ltoreq.0.05, Mn .ltoreq.0.9, P .ltoreq.0.04, S .ltoreq.0.04, Al 0.015-0.10, N 0.0020-0.015, and Nb 0.001-0.02% is cold rolled; box annealed; and (A) single reduce rolled with 0.5-2.0% elongation percentage or optionally (B) DR (double reduce) rolled with 20-50% draft to give a sheet having av. crystal grain size .ltoreq.6.0 .mu.m. The sheet is corrosion resistant and free from surface roughness. Thus, a hot rolled steel sheet contg. C 0.03, Si 0.02, Mn 0.15, P 0.015, S 0.010, sol. Al 0.047, N 0.0025, and Nb 0.004% was cold rolled; box annealed; and single reduce rolled to give a sheet having excellent formability and av. crystal grain size 5.3 .mu.m.				